

Date: Thursday, 7/13/2006 3:37:52 PM
 User: Kim Johnston

Process Sheet

SLIP-2

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER
 Job Number : 27894
 Estimate Number : 12489
 P.O. Number : N/A Part Number : D35321
 This Issue : 7/13/2006 S.O. No. : N/A Drawing Number : D3532 REV.A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : REV.A
 Previous Run : 27879 Material : N/A
 Due Date : 7/20/2006 Qty: 58 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : 06-07-13
 Comment : Est Rev:A New Issue 06-07-12 EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELNR0750 Delrin Round Bar 0.75"



Comment: Qty.: 0.0326 f(s)/Unit Total : 1.9530 f(s)
 Delrin round bar 0.750 dia.
 (MDELNR0750)
 Batch: M16923 72"

MS 06/07/23

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
 1-TURN AS PER FOLIO FA643 & DWG D3532,
 FOLIO REV: N/A (NO FOLIO)
 DWG REV: A

2-DEBURR AS REQUIRED

ml 06/07/28

MS 06/07/23 200

194

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 06/07/23 200

194

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ml 06/07/23 200

194

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST4B

ml 06/07/28 (194)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(194)

Comment: DOCUMENT CONTROL

Inspection Level 21

Drow/08/01

Job Completion



C20713-1/2006